

<u>CAESAR II PIPING STRESS</u> <u>ANALYSYS</u>

Pipeline and Piping component compliance

- About Caesar
- Basic operation
- Purpose of stress analysing
- Menu Commands
- Node no & names, Element length, Pipe dia and Schedule, Temp& pressure
- Special Elements
- Bend, tee, reducer, rigid & expansion joint.
- Boundary Conditions
- Restrains, Displacements, Hanger & Nozzle
- Loading Condition
- Force & Movement, Uniform Load, Wind & Wave Load
- File menu, Edit menu, Model menu, Environment menu.
- Types of Support and Support design
- Spring hanger design
- Support thickness calculation
- Expansion loop design
- Nozzle Load analysing
- Nozzle WRC297, Nozzle API 650, Nozzle PD 5500
- Static Analysing & Report Generation

Equipment and Component Compliance

Intersection Stress Intensification Factors Analysing

- Bend Stress Intensification Factors Analysing
- WRC 107 (Vessel Stresses) Analysing
- WRC Bulletin 297 Analysing
- Flange Leakage/Stress Calculations Analysing
- Remaining Strength of Corroded Pipelines, B31G Analysing
- Expansion Joint Rating Analysing
- NEMA SM23 (Steam Turbines) Analysing
- API 610 (Centrifugal Pumps) Analysing
- API 617 (Centrifugal Compressors) Analysing
- API 661 (Air Cooled Heat Exchangers) Analysing
- Heat Exchange Institute Standard For Closed Feed water Heaters

• Syllabus of Caesar II:

- The items as mentioned below cover acquaintance to Caesar II and focus on modeling & working with this software.
- - Piping Input Diameter, sch, C.A, fluid density, Temperatures, Pressure, Material, Insulation Thk. Insert & break & Delete element ,Application of close loop Flange &Valve modeling, Special execution options Include piping files Rotate, Duplicate, Delete, Renumber elements List input Bend, Reducer, Rigid element modeling determination of restraints support & imposed displacement flange leakage check (activated for higher than 5.1) Determination of Uniform load(such as seismic) & Wind pressure Start Run(piping error check) & Batch run Review Elements - Static Analysis Load case editor Load case option Wind loads & methods of wind definition Load case definition & making different load cases Generate stress isometrics (edit stress annotations, create isometric drawing) Configure (effect of friction stiffness ,unit file name ,memory allocated - Static Output Load case analyzed (HYD-OPE-SUS-OCC-EXP load cases) Which loads case shall be checked for stress ,displacement , loads Standard report(displacement, restraints, flange Peq, stress, code compliance) General computed result (hanger table, input echo) Output viewer wizard (how to generate & prepare stress report for client) The items as mentioned below try to debate & transfer Technical subjects & practical application of Caesar II in industrial working:

-Equipment modeling (*)
 Exchanger (horizontal & vertical, temperature distribution on shell & tube & saddles)
 Vessel (horizontal & vertical, temperature distribution on shell & saddles)
 Pump (modeling suction & discharge and how to distribute temperature around pump in stand-by condition)
 Tower (modeling & temperature distribution throughout trays)
 Air-cooler (modeling & temperature distribution on inlet & outlet and how to find best positioning for slide & fix support of Air-cooler)
 Compressor (reciprocating & rotary and how to determine reaction of compressor on piping system)
 Heater (how to simulate heater reaction)
 *Note: All of above mentioned checked with methods of increasing piping flexibility around equipment and how to reduce forces & moments on equipment nozzles.
 Trunnion modeling and effect of that in piping stress analysis.

 Professional Stress analysis methods Best of Simplified methods.
 Free thermal analysis method by program & efficiency of that.
 Program routine methods by totally approach to stress world.